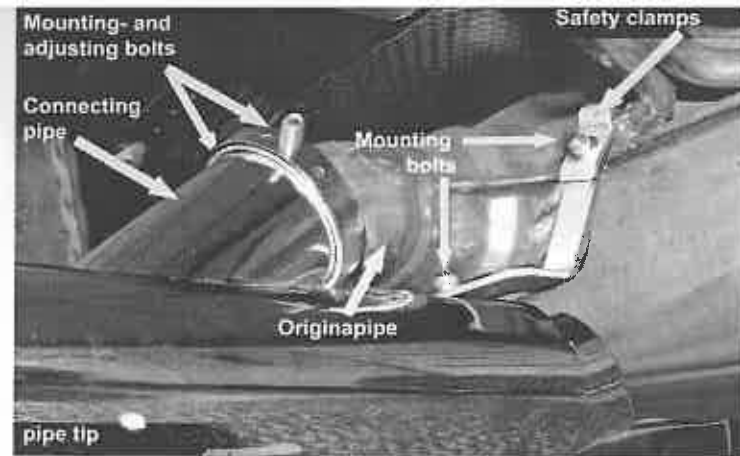


Mounting Instruction

for single and double chrome exhaust pipes Mercedes-Benz type W221

Model: W 221



Part-No.: 221 000 78 - chrome single pipe 2-parts

Part-No.: 221 200 78 - chrome double pipe 2-parts

Please read before mounting!

Inspect the double-exhaust-pipes for damages and check that all parts are included.
The following parts should be in the package:

**2 exhaust-pipes with 4 adjusting bolts, 2 safety clamps with 4 mounting bolts,
2 nuts, 6 grommets, 6 spring rings, 2 spacer**

Technical data: diameter pipe tip 93 mm / 65 mm, length 235 mm above, 300 mm down,
length connecting pipe 95 mm, diameter 58 mm.

1. The exhaust pipes are provided with a sticker indicating a left or right exhaust pipe.
The stickers can be found on the outer surfaces of the exhaust pipe.
2. When attaching the exhaust pipe, take care that the side indication of the left or right applies to the direction of movement.
3. The delivered spacers are only necessary for petrol models.
4. Attach the exhaust pipe on to the original exhaust pipe and check the fit. The exhaust pipe must be pushed up all the way. The safety clamps must be able to be properly fastened on the flared flange. If this is not possible (e.g. due to technical changes in the automobile industry), the exhaust pipe may not be mounted.
5. If everything fits, remove the exhaust pipe again and then apply Loctite bolt locker to all bolts. Please do not forget the two fastening bolts located in the exhaust pipe. Then position the exhaust pipe and manually fasten the bolts. Also fasten the safety clamp manually. After that, adjust the exhaust pipe horizontally in the direction of movement using the mounting and adjusting bolts that are located in each of the joint pipes. If all of the pipes positions are correct, then tighten the mounting bolts located inside the exhaust pipes.
6. All screws have to be screwed tight. Please check it once more.
7. Please check annually that the exhaust pipes are firmly in place.

We would like to congratulate you for the purchase of this GAP product
and wish you a nice joy ride.